ASSEMBLY INSTRUCTIONS

IPK34-14GPM-WHA-HTEMP

Hot-Water Industrial Plumbing Kit

For units: D14TMZ5, D14TMZ10, and D14TMZ3000





An Ingersoll Rand Business

(Dosatron unit sold separately)

CUSTOMER SERVICE & TECHNICAL SUPPORT 1-800-451-6628

- 1 Wrap all male fittings with 5 6 turns of thread seal tape if white, only 3 4 turns if pink or blue tape.
- 2 Install the following parts with their arrows pointing in the direction of the flow:
 - Check valve
 - High-temp filter
 - Pressure regulator
- Thread the head of the Tee onto the ¾" close nipple on the outlet of the Dosatron. Next, install the WHA into the top open end (shoulder) of the Tee. See illustration.

The WHA needs to be installed so that it absorbs the shock wave travelling back to the source of water. If Installed in any other orientation the WHA will not protect your Dosatron from the effects of water hammer, and can leave you susceptible to possible damage of your equipment and other plumbing.

Qty	IPK34-14GPM-WHA-HTEMP Includes:	#
1	3/4" stainless steel ball valve	1
1	3/4" CPVC high-temp filter	2
1	3/4" brass pressure regulator w/gauge	3
1	3/4" stainless steel check valve	4
2	3/4" CPVC high-temp unions	5
1	3/4" CPVC high-temp Tee	6
1	3/4" stainless steel water-hammer arrestor	7
5	3/4" CPVC high-temp close nipples	8
1	Roll of thread seal tape	9

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NOTE: Parts ordered, or pictured, may look slightly different than the image displayed, but the fit and function will be the same.



When connecting a DOSATRON either to the public water supply or to its own water source, you must respect the regulations in force concerning protection of the source i.e. backflow prevention, etc.