

# ASSEMBLY INSTRUCTIONS

For quick priming (helpful at low water flows):

- Shut off outlet ball valve
- Insert injection hose into the chemical container
- Turn on the stainless steel ball valve (collect discharged solution or send it to drain)
- Observe the injection hose. When full, count 10 clicks
- Shut off stainless steel ball valve
- Turn outlet ball valve on

For sample collection:

- Make sure the unit is primed
- Shut off outlet ball valve
- Turn stainless steel ball valve on
- In a clean container, collect 2.5 gallons of diluted solution
- Shut off stainless steel ball valve
- Collect sample out of the 2.5 gallons and check concentration
- Turn on the outlet valve

**Dilution**<sup>™</sup>  
**SOLUTIONS**



LIT-EN-IPK100-20GPM

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## IPK100 - 20 GPM Industrial Plumbing Kit

For units: D45RE3, D45RE8, and D45RE15

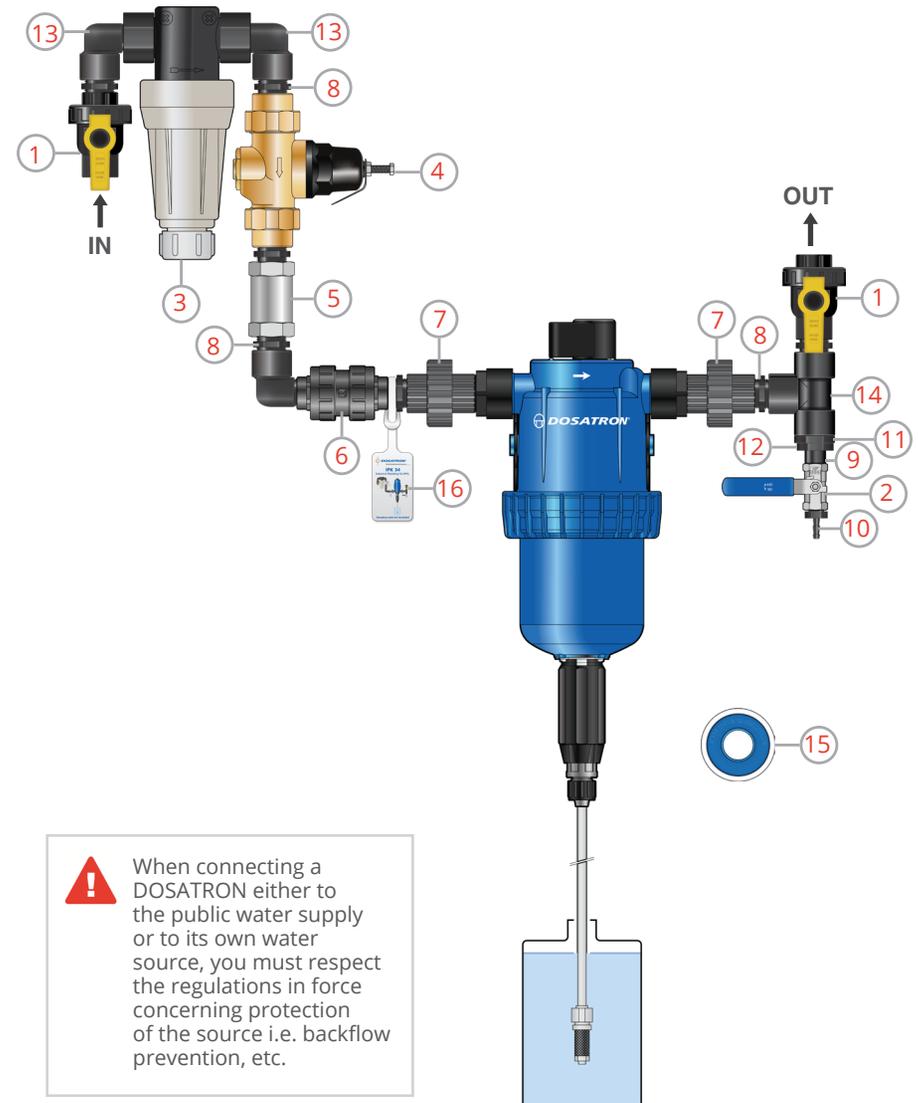


(Dosatron unit sold separately)

- 1 Wrap all male fittings with 5 - 6 turns of Teflon tape if white, only 3 - 4 turns if pink or blue tape.
- 2 Install the following parts with their arrows pointing in the direction of the flow:
  - Check valve
  - Filter
  - Pressure regulator
- 3 Attach the instruction card to the injector.

Qty	IPK100 - 20 GPM Includes:	#
2	1" polypropylene single union ball valve	1
1	1/2" stainless steel ball valve	2
1	1" polypropylene 200 mesh tee filter	3
1	1" pressure regulator w/gauge	4
1	1" flow restrictor 20 GPM	5
1	1" polypropylene check valve	6
2	1" union schedule 80 PVC	7
7	1" x 2" polypropylene fittings	8
1	1/2" x 2" polypropylene fitting	9
1	1/2" x 1/2" barb fitting	10
1	1" to 3/4" Polypropylene Reducer Bushing	11
1	3/4" male to 1/2" female reducer bushing	12
3	1" street elbows	13
1	1" Tee	14
1	Roll of thread tape	15
1	Instruction card	16

## IPK100 - 20 GPM



**NOTE:** Parts ordered, or pictured, may look slightly different than the image displayed, but the fit and function will be the same.