



DOSATRON®

WATER POWERED DOSING TECHNOLOGY

D128R-7GPM Maintenance Kit

Kit # MKD128R



This kit contains:

(1) J002	Top Seal
(1) J003	Bottom Seal
(1) M003	Slide Spring
(1) P009	Piston Plunger
(2) M009	Actuator Springs
(1) P013	Piston Shell

GENUINE
DOSATRON
PARTS



LIT-EN-MKD128R

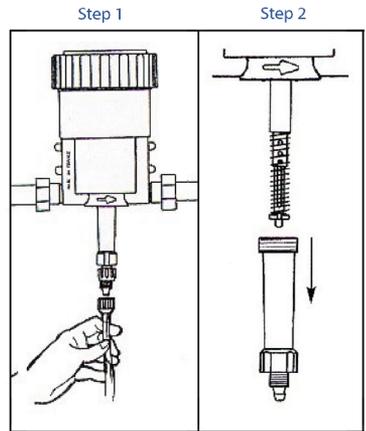
1-800-523-8499 • www.dosatronusa.com

MKD128R Instructions

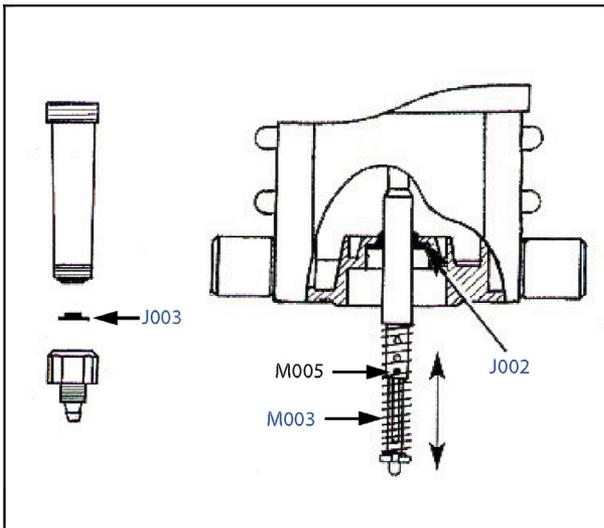
Part 1 - Seal Kit

(Parts included in kit noted in **blue**)

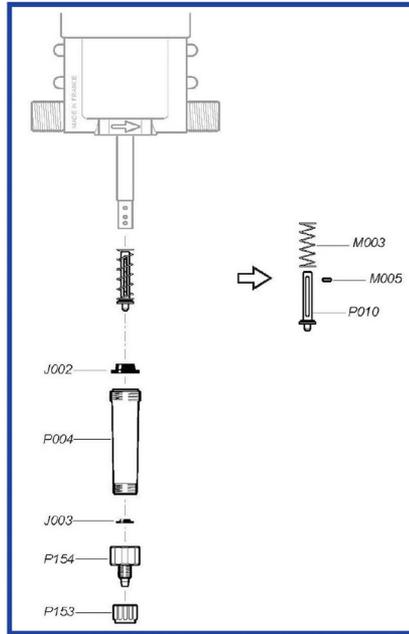
1. Unscrew hose nut and remove suction hose.
2. Unscrew black stem assembly and pull down to remove.
3. Unscrew stem cap, remove and replace **Bottom Seal (J003)**, remove pin (M005) and replace **Slide Spring (M003)**, move piston up and down to dislodge **Top Seal (J002)** and replace with raised portion of seal pointing up.



Step 3



D128R Injection Stem Legend



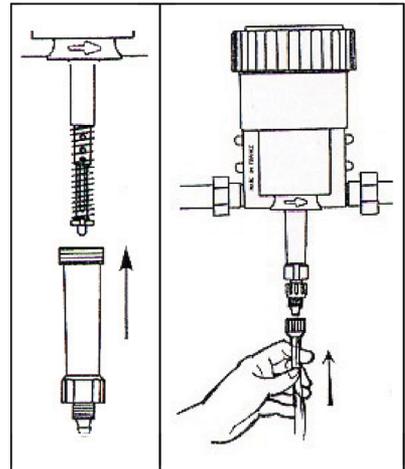
4. Reattach black stem assembly and hand tighten.
5. Reattach hose assembly and tighten hose nut.



**DO NOT FORGET
TO VERIFY THAT
YOUR INJECTION
RATE IS SET TO
THE PROPER RATIO.**

Step 4

Step 5



Call 1-800-523-8499 or 1-727-443-5404

MKD128R Instructions

Part 2 - Piston Kit

(Parts included in kit noted in blue)

1. Remove black lid.
2. Lift piston from unit.
3. Remove screw from wishbone shaped spring (at the top of the piston).
4. Remove the 4 screws from the middle of the shell. The mechanism will drop out.
5. Remove **Plunger Assembly (P009)** and replace.
6. Remove the **Actuator Springs (M009)** and replace.
7. Replace the mechanism into the new **Piston Shell (P013)**.

